

SAFETY DATA SHEET

GHS United States

Section 1. Prod	uct and company identification	United States
Product name	VANLINK® 3	In case of emergency
Code	50378	1-203-853-1400
Supplier/Manufacturer	Vanderbilt Chemicals, LLC 30 Winfield Street Norwalk, CT 06855	Chemtrec: 1-800-424-9300 Outside US: +1-703-527-3887
Chemical name	N,N'-hexamethylenebis(cinnamylideneamine)	
Synonym	1,6-Hexanediamine, N1,N6-bis(3-phenyl-2-propen-1-yli	idene)-
Material uses	Co-Agent	
Product type	Powder.	
Section 2. Haza OSHA/HCS status Classification of the substance or mixture	This material is considered hazardous by the OS (29 CFR 1910.1200). COMBUSTIBLE DUSTS SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1A	SHA Hazard Communication Standard
GHS label elements Hazard pictograms		
Signal word	Warning	
Hazard statements	Causes skin irritation. May cause an allergic skin reaction. May form combustible dust concentrations in air	r.

Prevention	Wear protective gloves. Avoid breathing dust or mist. Wash thoroughly after handling.	
Response	Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention.	
Storage	Not applicable.	
Disposal	Dispose of contents and container in accordance with all local, regional, national and international regulations.	
Supplemental label elements	Keep container tightly closed. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Prevent dust accumulation.	
Hazards not otherwise classified	None known.	

Precautionary statements

Section 3. Composition/information on ingredients

Substance/mixture

Substance

Ingredient name	CAS number	% by weight
N,N'-Dicinnamylidene-1,6,-Hexanediamine	140-73-8	<u>></u> 98
Occupational exposure limits, if evailable, are listed in Section 9	1	

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessa	ry first aid measures
Eye contact	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects	<u>5</u>
Eye contact	Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.
Inhalation	Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Ingestion	No known significant effects or critical hazards.
Over-exposure signs/sympto	oms
Eye contact	Adverse symptoms may include the following: pain or irritation watering redness

Section 4. First aid measures

Inhalation	Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	Adverse symptoms may include the following: irritation redness
Ingestion	No specific data.
Indication of immediate medi	cal attention and special treatment needed, if necessary
Notes to physician	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	No specific treatment.
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

In case of fire, use water spray (fog), foam, dry chemical or CO2.
Avoid high pressure media which could cause the formation of a potentially explosible dust-air mixture.
May form explosible dust-air mixture if dispersed.
Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides
Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing dust. Provide adequa ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.	
For emergency responders	If specialized clothing is required to deal with the spillage, take note of any information Section 8 on suitable and unsuitable materials. See also the information in "For non emergency personnel".	
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Section 6. Accidental release measures

Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ntainment and cleaning up
Small spill	Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with

or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	
Protective measures	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing dust. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Prevent dust accumulation. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Electrical equipment and lighting should be protected to appropriate standards to prevent dust coming into contact with hot surfaces, sparks or other ignition sources. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

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Occupational exposure limits
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None.

Appropriate engineering controls	Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. If operating conditions cause high dust concentrations to be produced, use dust goggles. Recommended: safety glasses with side-shields.
Skin protection	
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: lab coat
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
Personal protective equipment (Pictograms)	

Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	Solid. [Powder.]
Color	Yellowish-brown.
Odor	Characteristic.
Odor threshold	Not available.
рН	7.88 (44 mg/l aqueous solution - 25 °C)
Melting point	90.5°C (194.9°F)
Boiling point	450.63°C (843.1°F)
Flash point	Not available.
Burning time	Not available.
Burning rate	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Lower and upper explosive (flammable) limits	Not available.
Vapor pressure	4.7E-7 Pa (25 °C)
Vapor density	Not available.
Density	Not available.
Relative density	1.091
Solubility	Not available.
Solubility in water	0.044 g/l
Partition coefficient: n- octanol/water	1.87
Auto-ignition temperature	Not available.
Decomposition temperature	310°C (590°F)
SADT	Not available.
Viscosity	Not available.

Section 10. Stability and reactivity

Reactivity	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Prevent dust accumulation.
Incompatible materials	Reactive or incompatible with the following materials: oxidizing materials

Section 10. Stability and reactivity

Hazardous decomposition products

Following thermal decomposition, carbon oxides, nitrogen oxides and other toxic products may be emitted.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
N,N'-Dicinnamylidene-1,6,- Hexanediamine	LD50 Oral	Rat	>2000 mg/kg	-

Irritation/Corrosion

Not available.

Conclusion/Summary

Skin

N,N'-Dicinnamylidene-1,6,-Hexanediamine: Causes skin irritation. (Reconstructed Human Epidermis Test Method)

EyesN,N'-Dicinnamylidene-1,6,-Hexanediamine: Non-irritating to the eyes. (Bovine
Corneal Opacity and Permeability Test Method)

Sensitization

Product/ingredient name	Route of exposure	Species	Result
N,N'-Dicinnamylidene-1,6,- Hexanediamine	skin	Mouse	Sensitizing

Mutagenicity

Product/ingredient name	Test	Experiment	Result
N,N'-Dicinnamylidene-1,6,- Hexanediamine	OECD 471	Experiment: In vitro Subject: Bacteria	Negative

Carcinogenicity

Not available.

Conclusion/Summary N,N'-Dicinnamylidene-1,6,-Hexanediamine: Not classifiable as a human carcinogen.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

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Section 11. Toxicological information

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure	Not available.
Potential acute health effects	
Eye contact	Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.
Inhalation	Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Ingestion	May be harmful if swallowed.
Symptoms related to the physi	cal, chemical and toxicological characteristics
Eye contact	Adverse symptoms may include the following:
Lye contact	pain or irritation
	watering
	redness
Inhalation	Adverse symptoms may include the following:
	respiratory tract irritation
Skin contact	coughing
Skin contact	Adverse symptoms may include the following: irritation
	redness
Ingestion	No specific data.
	and also chronic effects from short and long term exposure
<u>Short term exposure</u>	
Potential immediate effects	Not available.
Potential delayed effects	Not available.
<u>Long term exposure</u>	
Potential immediate effects	Not available.
Potential delayed effects	Not available.
Potential chronic health effec	<u>ts</u>
Not available.	
General	Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Teratogenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.
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Section 11. Toxicological information

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	2525.76 mg/kg

Other information

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
N,N'-Dicinnamylidene-1,6,- Hexanediamine	Acute EC50 5.31 mg/l	Algae	72 hours
	Acute EC50 2.28 mg/l	Daphnia	48 hours

Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
N,N'-Dicinnamylidene-1,6,- Hexanediamine	OECD 301F	90 % - Rea	adily - 28 days	-		-
Product/ingredient name	Aquatic half-lif	fe	Photolysis	-	Biodeg	gradability
N,N'-Dicinnamylidene-1,6,- Hexanediamine	-		-		Readily	у

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
VANLINK® 3	1.87	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

Not available.

Other adverse effects No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues.
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Section 13. Disposal considerations

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14. Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
DOT Classification	Not regulated.	-	-	-		-
TDG Classification	Not regulated.	-	-	-		-
ADR/RID Class	Not regulated.	-	-	-		-
IMDG Class	Not regulated.	-	-	-		-
IATA-DGR Class	Not regulated.	-	-	-		-

PG* : Packing group

Section 15. Regulatory information

United States Inventory (TSCA 8b)

All components are active or exempted.

U.S. Federal regulations

TSCA 8(a) CDR Exempt/Partial exemption: Not determined

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ	Not applicable.
SARA 311/312	

Classification

COMBUSTIBLE DUSTS SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1A

Composition/information on ingredients

Name	%	Classification
N,N'-Dicinnamylidene-1,6,- Hexanediamine		COMBUSTIBLE DUSTS SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1A

State regulations

Massachusetts	None of the components are listed.
New York	None of the components are listed.
New Jersey	None of the components are listed.
Pennsylvania	None of the components are listed.
California Prop. 65	None of the components are listed.

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Section 15. Regulatory information

International regulations	
Australia Inventory (AIIC)	All components are listed or exempted.
Canada Inventory	All components are listed or exempted.
China Inventory (IECSC)	All components are listed or exempted.
Europe inventory	All components are listed or exempted.
Japan Inventory (CSCL)	All components are listed or exempted.
Korea inventory (KECI)	All components are listed or exempted.
New Zealand Inventory of Chemicals (NZIoC)	All components are listed or exempted.
Philippines Inventory (PICCS)	At least one component is not listed.
Taiwan Chemical Substances Inventory (TCSI)	All components are listed or exempted.

Section 16. Other information

Hazardous Material Identification System (U.S.A.)

Health		2
Flammability		1
Physical hazards		0

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The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



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Section 16. Other information

Version	3
Key to abbreviations	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	Not available.
Information contact	Vanderbilt Global Services, LLC Corporate Risk Management
	1-203-295-2143

Visit www.vanderbiltchemicals.com for more information.

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